

1/10

FIG.1

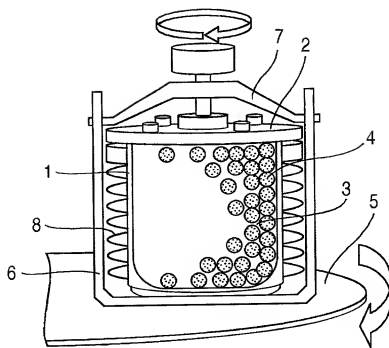


FIG.2

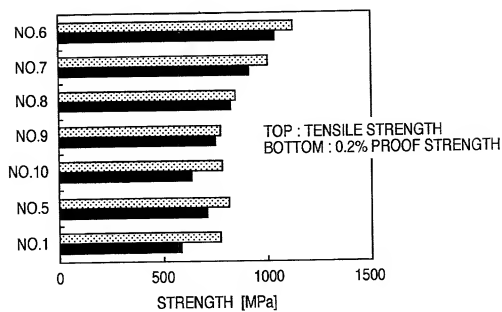
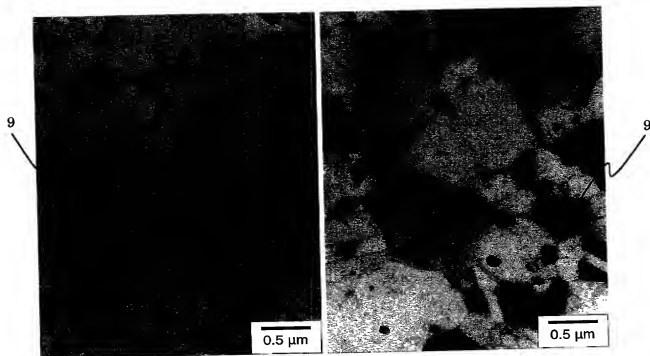


FIG. 3

a) Zr-ADDED MATERIAL

b) Zr-FREE MATERIAL



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FIG.4

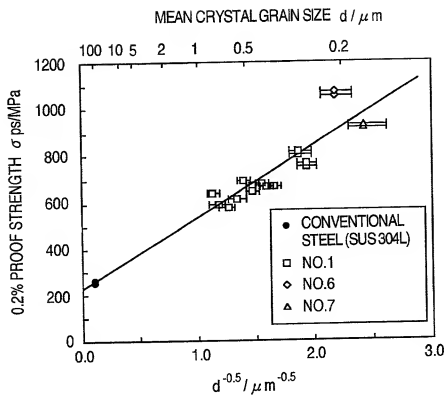
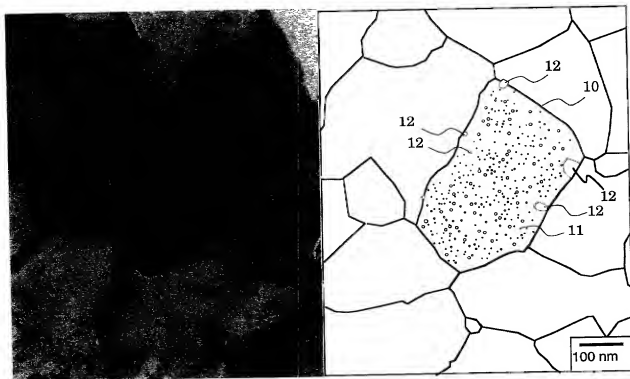
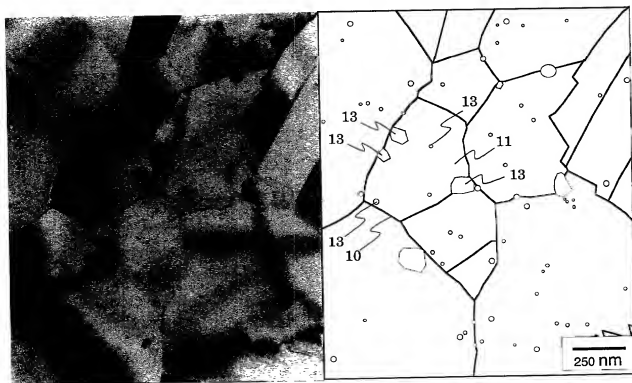


FIG. 5



THE DISPERSED FINE PARTICLES
ARE ILLUSTRATED IN THE
CRYSTAL GRAIN IN THE CENTER ALONE

FIG. 6



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FIG.7

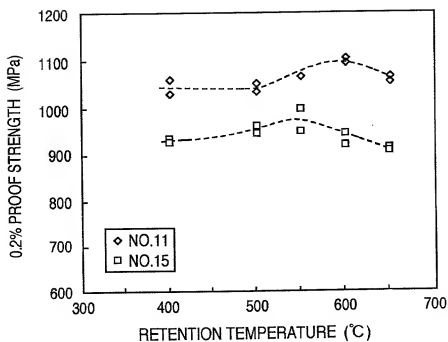


FIG.8

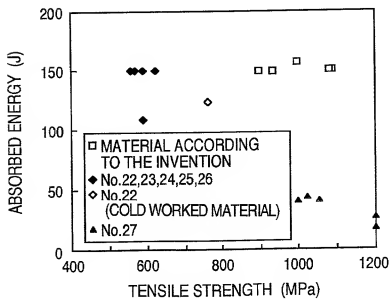


FIG.9

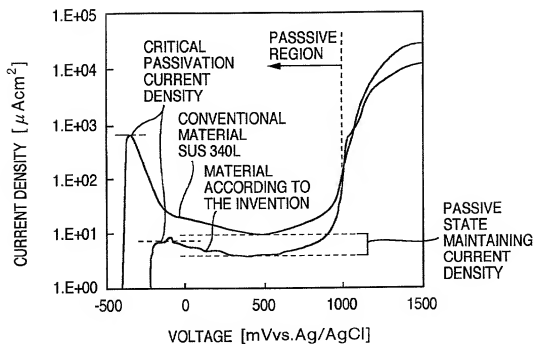


FIG.10

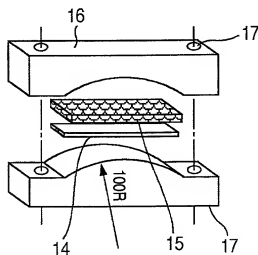


FIG. 11

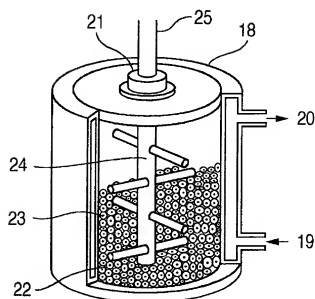
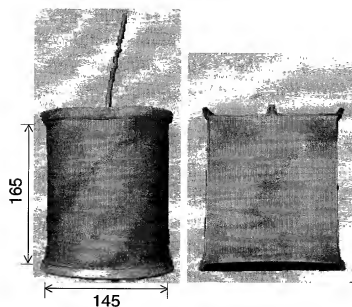


FIG. 12



9/10

FIG. 13

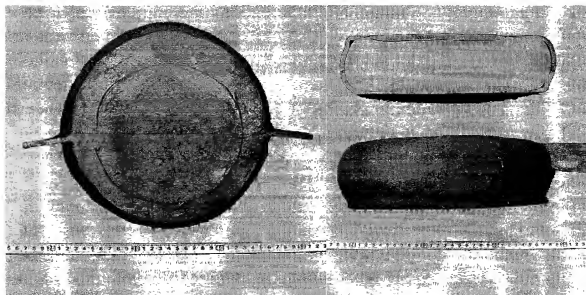


FIG. 14

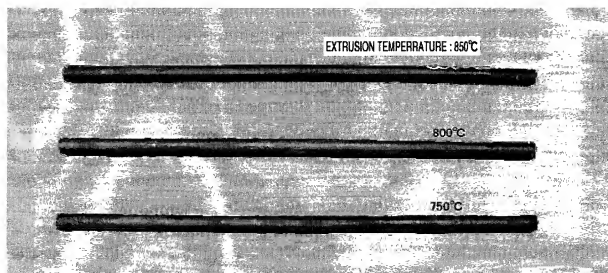


FIG. 15

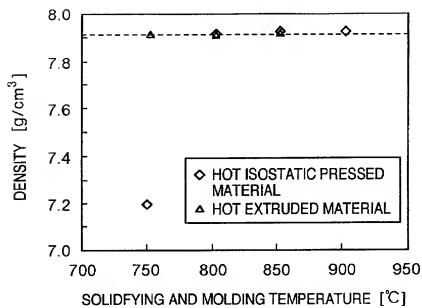


FIG. 16

